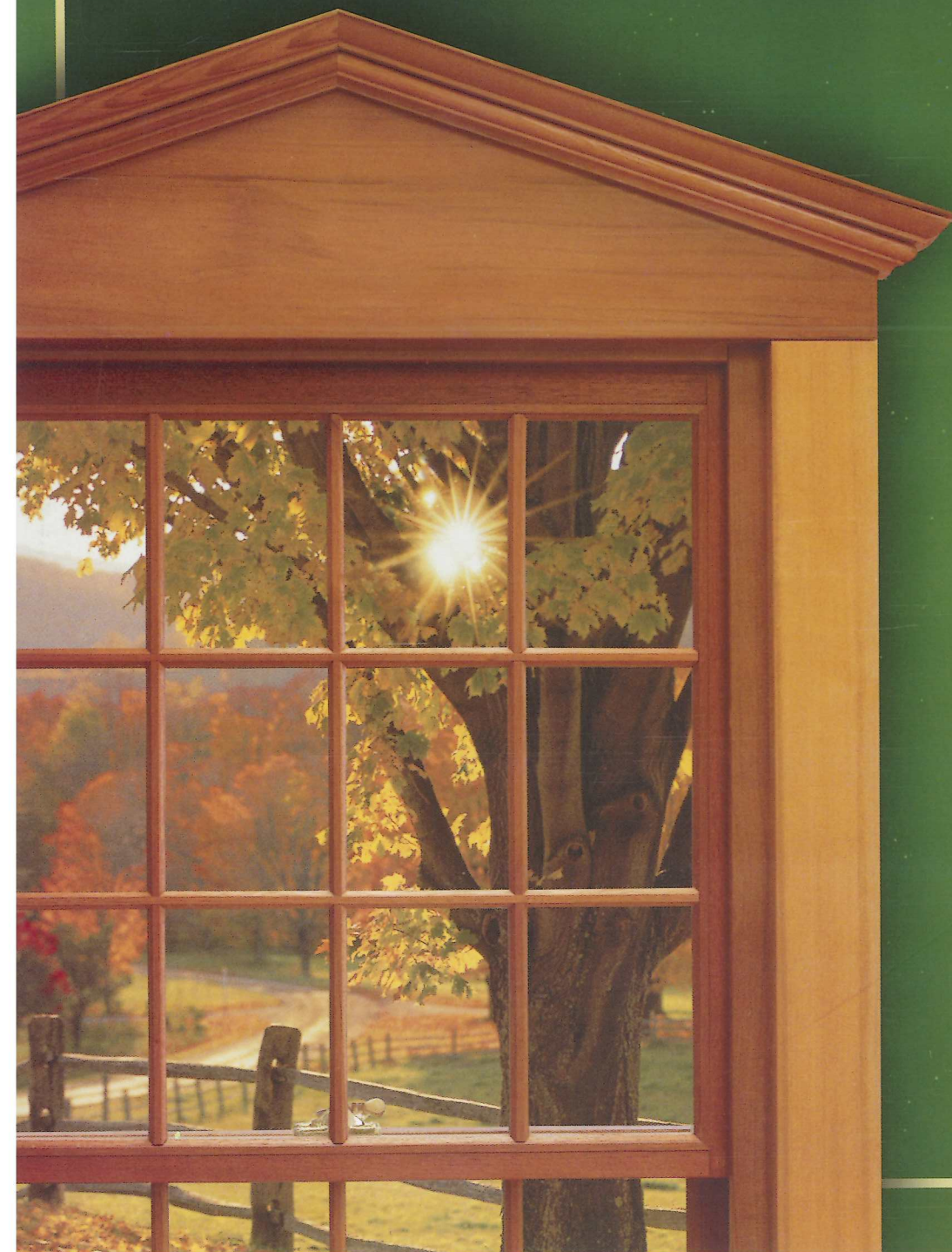


GREEN MOUNTAIN
WINDOW & DOOR
COMPANY





In my experience the Northeast is the best place to live in the country. We have a rich history reflected in our architecture, four extraordinary and often extreme seasons and a unique lifestyle that those who have not lived here often do not understand. One little known piece of our history is that we were once the home of a thriving window manufacturing industry. Unfortunately, in the early 1900's, the industry moved west, predominantly to Wisconsin and Minnesota because survival was determined by proximity to inexpensive lumber and major railroad hubs. For the next 100 years, Northeasterners had no choice but to accept windows that did not fit our traditional style, were not made for our extreme weather and were not built by people who understood our high expectations. But today, Green Mountain Window & Door, with its headquarters and manufacturing in Vermont, finally brings local style, design and service back to the Northeast.

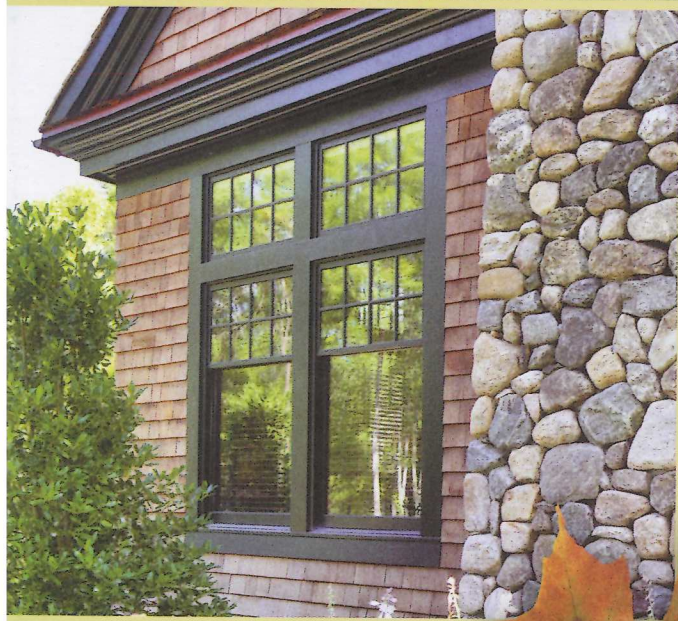
There are few features in a building that can contribute to architectural style more than a properly detailed window. Unlike many of the large window manufacturers who design generic windows for homes across the country, Green Mountain Window & Door focuses on the specific aesthetic needs of the Northeast. Our distinctive homes and buildings demand traditional casing and sill details, narrow muntin bars, period appropriate hardware, and elegant sash styling.

The same is true for the energy performance requirements in the Northeast. Because large manufacturers sell the same window in southern California as they do in northern Maine, their energy performance only meets the demands of nationwide climate averages. To the contrary, Green Mountain windows and doors are designed and manufactured for Northeastern winters. Our high-performance, double strength glass is specifically produced to meet the energy challenges of our climate and our superior weather-stripping method was developed for our harsh coastal environment.

All of us at Green Mountain Window & Door live and work here in the Northeast. We operate with a sense of urgency that you would expect when doing business with your neighbor. Nothing is more frustrating than discovering in the dead of winter that the \$5.00 part you need to close your window tightly will take 5 weeks to ship because, "5 weeks is just our lead time for everything". That's what I heard from headquarters when I worked for one of those window giants and that was the day I decided to start The Green Mountain Window & Door Company.

Carl R. Jeffrey

Meeting the demands of the Northeast



Double Hung Windows: Classic and Milestone Series

When we say "Made in the Northeast for the Northeast" we mean that there is a Green Mountain window to suit the needs of everyone who wishes to increase their energy efficiency and look good doing it. To deliver on this promise Green Mountain Window and Door offers two quality product lines from which to choose.

Milestone

Our high end Milestone line sets the standard for maximum thermal performance and adherence to traditional detail. Rated among or above the best in the industry for air infiltration, the Milestone window is second to none in preserving your interior climate and withstanding the outside elements. Defining aesthetic features such as a concealed block-and-tackle balance system and a hidden tilt-in latch system, authentic traditional details such as wide rails and narrow muntins, and a wide array of decorative options put this premium double hung window miles ahead of its competition.

Classic

Our original Classic line stands out as one of the best values in the industry. Available with either wood or vinyl clad framing, the Classic double hung window line offers a number of advantages over other manufacturers' products. Mortised, tenoned, and pinned corner joints contribute to superior structural integrity; block-and-tackle tilt-in balances provide added durability and smooth operation. Add to the list a variety of traditional colonial features and options and you've got the perfect fit for the fiscally prudent Northeasterner who refuses to compromise on quality.

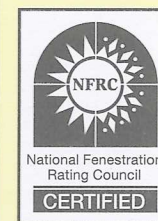
Green Mountain windows are manufactured using the finest materials and technologies available in the industry today. Our windows have been certified as thermally superior to most windows marketed in the Northeast. They will help lower heating and cooling costs, virtually eliminate moisture condensation, and protect furniture and carpeting from damaging UV rays. Our windows afford the convenience of a modern tilt-in sash with the traditional look of New England.

Thermal Barrier Protection

All Green Mountain windows can be constructed with low-emissivity, argon or krypton gas filled, insulating glass. Add to that a warm edge spacer system and you have a thermal barrier that keeps the inner surface of your window closer to the inside room temperature, thus keeping your home warmer in winter, cooler in summer.

Energy Star Rated

With the appropriate glazing, Green Mountain windows exceed current industry "resistance to thermal transfer" standards for measuring thermal performance. Why? Because our windows are actually a source of energy. The U.S. Department of Energy has awarded Green Mountain Windows its ENERGY STAR Certification because our windows are so energy efficient. In a single day our high tech glass can contribute up to 2 1/2 times more heat into a home than it allows to escape. In fact, it is estimated that for every



Green Mountain window installed vs. regular insulated glass, a savings of about 12.5 gallons of oil can be realized each heating season.

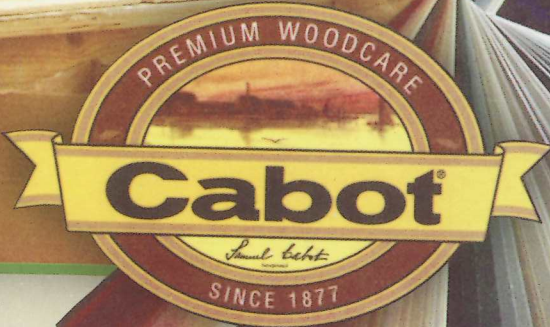
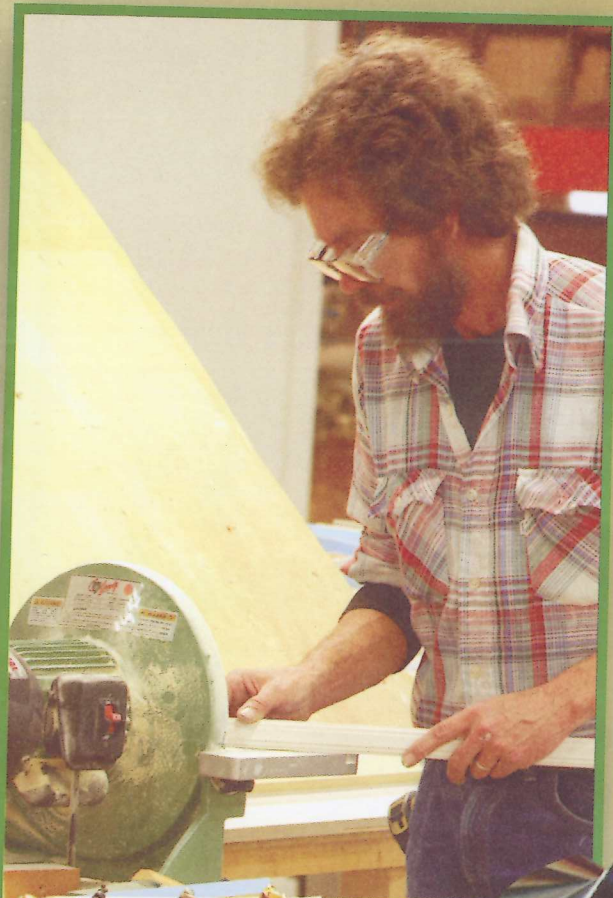
NFRC Certified

The Green Mountain window has been tested by an independent laboratory and has been NFRC Certified. This gives you the security of knowing you are purchasing a tested, reliable product that surpasses most other windows on

SELECT ENERGY DATA COMPARISONS

WINDOW	GLASS	ENERGY STAR RATED?	NFRC CERTIFIED?	RESIDENTIAL				PERFORMANCE RATING
				U-FACTOR	R-VALUE	SHGC	VT	
Milestone Wood	1/2" Low-E Krypton	YES	YES	.28	3.57	.29	.52	DP35*
Classic Wood	1/2" Low-E Krypton	YES	YES	.29	3.44	.29	.52	DP30
Classic Vinyl Clad	11/16" Low-E Argon	YES	YES	.30	3.00	.29	.52	DP30

*DP40 option available



5/8" narrow muntin with ogee profile

1/2" thick insulated glass for a more authentic look

Optional thick 2" sillnose

Trim available to match virtually any historic design

Exterior

Milestone Series Traditional Design Features



All wood window; no visible vinyl due to:

- 1. Concealed block and tackle system
- 2. Concealed tilt-in latches

Various traditional hardware options

Narrow 1 1/4" meeting rail

Wide 3" bottom sash rail

Interior

Available with Cabot Factory Finish paints

Casements, Awning Windows, & Doors



Casement and Awning Windows

Our casement and awning windows are built with the same craftsmanship and attention to detail that set Green Mountain double hung windows above the competition.

Milestone

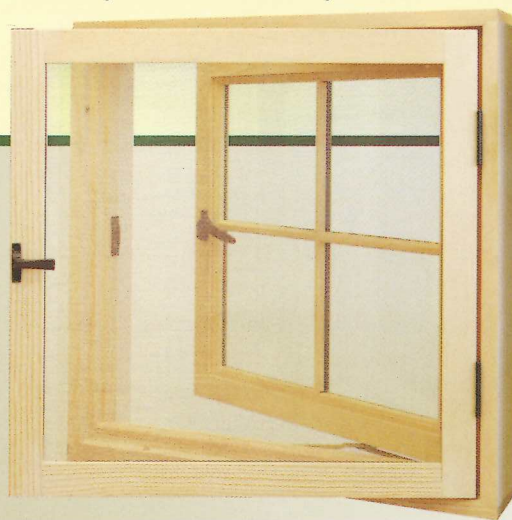
When designing the Milestone casement and awning we were looking for features that would clearly distinguish it from anything else in the marketplace, just as we had done with the Milestone Double Hung when we developed the completely concealed balance system. We followed the same logic; eliminate or conceal all of the "modern" components that detract from the look and functionality of the window. We developed a wood surround screen that swings in and can be painted or stained to match the window. And we eliminated the crank mechanism used on most modern windows and replaced it with a historic push-out lever – controlled by a friction hinge.

Classic

Our Classic series is similar to casements and awnings more commonly found in the industry; it has an interior screen with an aluminum surround and a roto-crank operator. However, we still offer an array options that help make the Classic series meet the aesthetic and budget requirement of any quality project.

Doors

While inspired by historic detail, what really sets these doors apart are the options. You simply won't find another door manufacturer focused enough on the Northeast to offer options like wood sills, 5/8" muntins, or sand-cast bronze hardware. Virtually any set up is possible, whether it is single swing, true French, patio or slider. We offer both full glass and glass with raised panel designs. And, most importantly, all of the casing, divided light and hardware finishes on your doors will match your Green Mountain windows.





Tradition & Technology

Founded in 1993, the Green Mountain Window & Door™ Company integrates the latest technology with good old-fashioned Yankee craftsmanship. At our plant in Rutland, Vermont we tailor our product to your needs by controlling the entire manufacturing process. We manufacture our own high performance insulating glass. We apply primer and paint using the Cabot Factory Finish System in our paint department. And we hand assemble and sand each window in our production department. Additionally, we use SFI-certified pine and FSC-certified mahogany to help assure the longevity of our natural resources.



GREEN MOUNTAIN
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